

WORK EVIDENCE SHEET		Evidence Ref. No <i>18</i>
Learner Name: Aidan O'Flynn-mundin	Employer: Isle of Wight Steam Railway	
Address of site: Havenstreet Station, Isle of Wight Steam Railway, Main Rd, Havenstreet, Ryde PO33 4DS		
Job Start Date: 12th September 2023	Job Completion Date:	
Name of Job: 4115 Slide door		
Brief details of job: I was required to widen an existing sliding door. I had to manufacture to ^{two} new rails and 22 tongue and groove boards. This task was an in between job task, as it wasn't high priority.		
Have you had a site induction on this site and / or had toolbox talks?		
When I started my apprenticeship.		
How did you receive your work instructions? (Attach specification / drawing / schedule or witness testimony confirming verbal instructions if possible.)		
<i>At</i> Verble instructions from my supervisor 'Paul Fisher', colleague 'Peter Jardine' informing me of the task and of their requirements.		
Planning for the job: Did you arrange materials to be delivered / moved before you started work?		
No materials had to be ordered as all material was sourced from the railway's timber store.		
Give details of the people you spoke to, the instructions you received & the type of communication. (Oral, listening, body language?)		
Colleagues: Peter Jardine: Verbal instructions regarding to the requirements & historical representation of the door.		
Foreman:		
Supervisor: Paul Fisher: Verbal instructions informing me of the task.		
Client:		
What materials did you use? (List them all)		
1x 1000mm x 240mn x 80mm Sapele (to be cut to size) 44x 1¹/₂in x 10g Brass slotted screws. Pine planks		
How did you store them on site? Carriage & Wagon Workshop		
What protection did you make for the surrounding area, materials & equipment before starting work? (Explain)		
Used dust extraction, checked the guards on woodwork machinery that I would be operating.		
List the hand tools & any equipment that you used: Tape measure, adjustable square & steal rule Marking gauge Sash clamps Axminster Rider shoulder plane Tenon saw & pencil	List the power tools that you used: Kitty Bandsaw SCM Planer thicknesser Stromab Radial Arm Saw Sedwick Spindel moulder DeWalt Combe drill	
Where were the tools & equipment stored on site?		
Carriage & wagon workshop		

What maintenance did you carry out on the tools & equipment?

Changed the cutter on the spindle moulder from the rebate block to tongue & groove block, pre machining safety checks

What PPE was necessary / used?	Eye & Ear protection, gloves, Dust mask & overalls
Explain details of any hazards on the site (E.g. cables, fumes, Access etc.) How did you deal with the hazard?	Operating Machinery & wood dust When operating machinery, I used the machinery in line with my training, used dust extraction, wore appropriate PPE when operating machinery.

Briefly describe the work you did; how you protected it & any access equipment you may have worked from

I was required to widen an existing sliding door. I had to manufacture ^{two} new rails and 22 tongue and groove boards. This task was an in between job, as it wasn't high priority at the time.

The door had previously been dissembled by a volunteer, I started by checking the overall doorway dimensions in carriage 4115 and then sourced the appropriate timber to use for the two new rails.

I cut and planed the timber square and to size followed by marking out the tenons and rebates on the rails for which the tongue & grooved boards will be attached too.

I set up and cut the rebates by using a Spindel Moulder followed by cutting the tenons on the bandsaw. The rails were primed and painted by a volunteer; during this time, I had sourced some pine planks to plane and use as the door's panelling, once again I used the spindle moulder to cut tongue and grooves joints onto the boards.

Once done, I assembled and wedged the new rails to the stiles. I then used a router to cutout the locations on the top rail for the wheels for the sliding door.

I fitted the tongue & grooved board into the rebates and ^{fixed} fix them to the door with brass 1 1/4in slotted raised head screws. I then installed the door into carriage 4115.

Did you work at height on this task? Did you check the equipment for safety?

Yes, I briefly worked at height, I ^{used} use a scaffold tower to gain access to carriage 4115 when I installed the sliding door.

Did you do this task on your own or as part of a team? (If on your own, how did you take responsibility for completing the work?)

I completed the widening and hanging the door on my own, however the door and boards had been painted and primed by a volunteer, and the sliding door rail had been fitted by another volunteer. My work was checked by my supervisor.

Explain what the time constraints for this job were:

No time constraints due to this project not being a priority job. There for, I would work on this as and when I could and as quickly and reasonably as possible.

Was the quality of your work checked when it was completed? Was there anything you could improve next time?

My work was checked by my supervisor and colleague.
Both was satisfied with the result, no comments made.

What problems / difficulties were there? (e.g., delays due to damaged materials / equipment, problems from the weather or access to premises)

N/A

How did you sort the situation out?

N/A

Give details of any changes to the work programme. What changes took place; name the people who informed you.

N/A

How did you clean up the work area & what did you do with unused materials?

At the end of the day, I hoovered the workspace & machines. Any unused materials were either stored in the stores or if unsuitable would be disposed of.

What did you do to keep the workplace secure? (e.g., lock premises, ensure visitors sign in)

Locked the workshop at the end of each working day & used sign in.

What company rules did you follow?

IWRS Workshop Rules & Dust extraction Plan

Health and safety at work act 1974

Woodworking Machine regulations 1974

Personal Protective equipment Regulations 1992

Provision and Use of Work Equipment Regulations 1998

Working at height regulations 2005

What company documentation did you complete? (e.g., timesheets)

Sign in sheets, machinery safety form & timesheets

Photographs- Date, location, WBR's signature. Identify yourself with an arrow if others are in the photo.

State the number of photographs attached:

18

Staple photographs to evidence sheet.

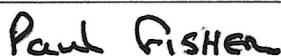
Candidates Signature:



Date: 13-12-23

I CONFIRM THAT THE DETAILS GIVEN ABOVE ARE ACCURATE -

WBR / Supervisor's / Customers Name (Please print):



Position in company:

Supervisor

Tel. No.

01983 883 613

WBR / Supervisor's / Customer's Signature:



Date:

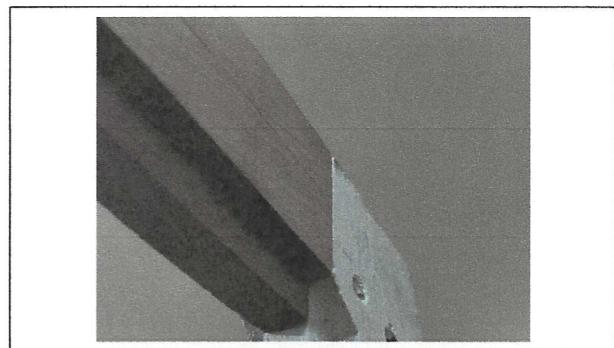
13-12-23

Please note that this form cannot be accepted as evidence UNLESS it has been signed & dated by all concerned.

Photographs

Date: 12th September 2023

Location: Isle of Wight Steam Railway (Carriage & Wagon



Cutting Rebate



